

Date: Tuesday, 14/10/2008 9:16:05 AM
 User: Melanie Fauteux

Process Sheet

* Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	ANGLE BRACE ASSEMBLY
Job Number	42551		Part Number	D3783045
Estimate Number	13326		Drawing Number	D3783 REVA
P.O. Number	:		Project Number	N/A
This Issue	14/10/2008	S.O. No. :	Drawing Revision	A
Prsht Rev.	NC		Material	:
First Issue	/ /	Type : SMALL /MED FAB	Due Date	21/10/2008
Previous Run	40876		Qty:	8
Written By	:		Um:	Each
Checked & Approved By	:	MF 08-10-14		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		
2.0	D37695	Tube
 Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Tube batch: B41385		
 JF 08/10/15		
3.0	D37651	Clevis
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Clevis batch: B40971		
 JF 08/10/15		
4.0	AN513A	Bolt
 Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s) Bolt batch: M108167		
 JF 08/10/15		
5.0	AN960JD516	Washer
 Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s) Washer batch: M109059 or (NAS1149D0568J)batch:		
 JF 08/10/15		

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Drawing Name: ANGLE BRACE ASSEMBLY

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Part Number: D3783045

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L5 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

batch: M108161

08/10/15

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3783

INSPECT WORK TO CURRENT STEP

08/10/15 8

8.0 QC5



Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST255

AS 08/10/15 08
08/10/16 08
08/10/17 08

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-16

